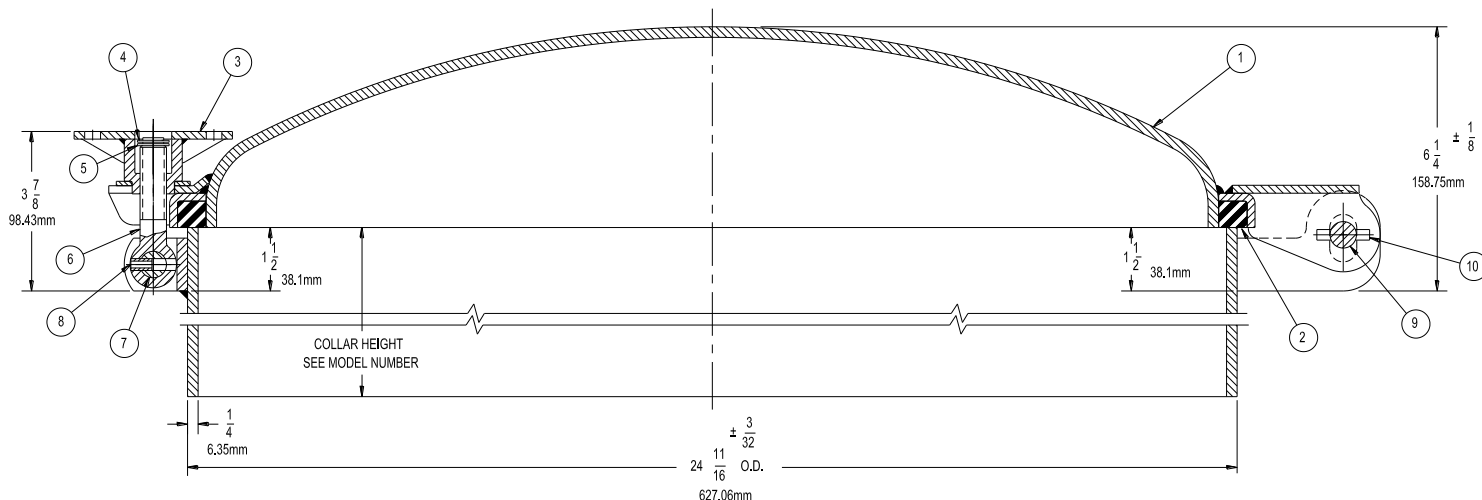


PARTS LIST

**24" (609.6mm) FULL OPENING MANHOLE  
Non-ASME TYPE**



No.	Description	Material	Part No.
1	Cover	Steel	NT6455FB
		Stnls 316L	NT6455LC
2	Gasket*	B Buna-N	3907BN
		V Viton	3907VT
		W White Hypalon	3907WH
		E White Non-Asbestos with Teflon Suspensoid (Woven)	3907NT

No.	Description	Material	Part No.
3	Wing Nut	Stnls 304	3576SL
4	Snap Ring	Stnls 304	9Q4933
5	Snap Ring Washer	Stnls 304	3575SL
6	Swing Bolt	Stnls 17/4 PH	3765SL
7	Swing Bolt Pin	Stnls 304	3086SL
8	Roll Pin-Swg Bolt	Stnls 304	9Q8593
9	Hinge Pin	Stnls 304	3818SL
10	Roll Pin-Hinge Pin	Stnls 304	9Q8594

**\*Gasket Maximum Temperature**

Buna-N (Nitrile)	250°F
Viton	400°F
White Hypalon	250°F
White Non-Asbestos with Teflon Suspensoid	500°F

**GASKETS:**

Check the condition of all gaskets and replace if their effectiveness as a seal is impaired in any way. Replacement gaskets must be compatible with products carried.

**MAINTENANCE:**

Manhole assembly should be inspected with sufficient frequency and with due regard to the products carried to insure a liquid tight closure. Any worn, damaged, or missing parts must be replaced.

**WING NUTS AND SWING BOLTS:**

All swing bolt and wing nut assemblies must be secured to the cover and tightened to insure the pressure and product retention performance of the manhole assembly.

**WARNING** Use only genuine Betts Industries Inc. replacement parts. Use of substitute parts can impair the proper functioning of this product.