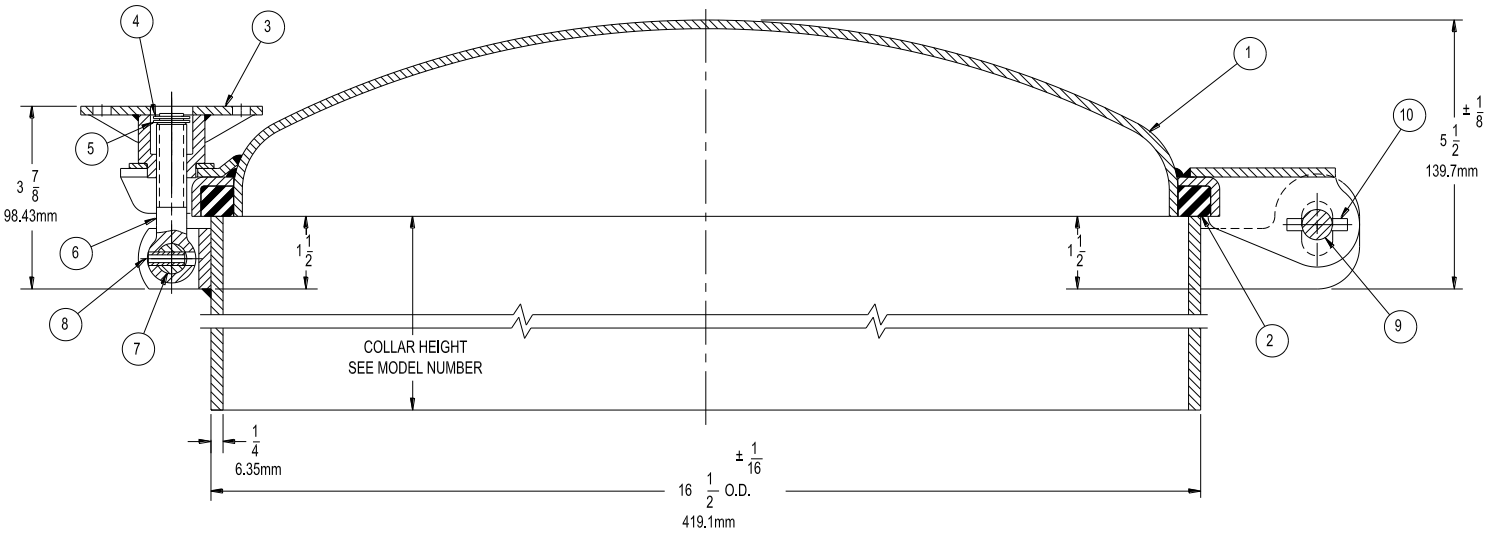
PARTS LIST

16” (406mm) FULL OPENING MANHOLE
ASME TYPE



No.	Description		Material	Part No.
1	Cover		Steel	6446FB
			Stnls 316L	6446LC
2	Gasket*	B	Buna-N	3657BN
		V	Viton	3657VT
		W	White Hypalon	3657WH
		E	White Non-Asbestos with Teflon Suspensoid (Woven)	3657NT

No.	Description	Material	Part No.
3	Wing Nut	Stnls 304	3576SL
4	Snap Ring	Stnls 304	9Q4933
5	Snap Ring Washer	Stnls 304	3575SL
6	Swing Bolt	Stnls 17/4 PH	4102SF
7	Swing Bolt Pin	Stnls 304	3086SL
8	Roll Pin-Swg Bolt	Stnls 304	9Q8593
9	Hinge Pin	Stnls 304	3121SL
10	Roll Pin-Hinge Pin	Stnls 304	9Q8594

*Gasket Maximum Temperature

Buna-N (Nitrile)	250°F
Viton	400°F
White Hypalon	250°F
White Non-Asbestos with Teflon Suspensoid	500°F

GASKETS:
Check the condition of all gaskets and replace if their effectiveness as a seal is impaired in any way. Replacement gaskets must be compatible with products carried.

MAINTENANCE:
Manhole assembly should be inspected with sufficient frequency and with due regard to the products carried to insure a liquid tight closure. Any worn, damaged, or missing parts must be replaced.

WING NUTS AND SWING BOLTS:
All swing bolt and wing nut assemblies must be secured to the cover and tightened to insure the pressure and product retention performance of the manhole assembly.

WARNING Use only genuine Betts Industries Inc. replacement parts. Use of substitute parts can impair the proper functioning of this product.