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	Document Title:		Design Modification Alert - Internal & External Chemical Hydraulic Pistons	Revision:
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Design Modification Alert: A cosmetic change is evident on the outer diameter of the pistons that are used in the Internal and External Chemical Hydraulic Valve. This cosmetic change is a transition area with a witness line created by a modification to the manufacturing process.

Pistons manufactured after October 12th, 2022 have a transition area with a witness line in an area that is non-critical to sealing. The witness lines do **NOT** impact the sealing function of the valve and are not in an area that contacts the u-cup seal or bearing. These witness lines are purely cosmetic and are acceptable.



If there are any questions or concerns, please contact Betts' Customer Service or Design Engineering Department.