

	Form Title:	Document #:	
		<b>ENGINEERING BULLETIN</b>	<b>EB-01-98</b> <small>(Form: DEF-003A-1)</small>
	Document Title:	<b>Updating Packing - Internal and External Chemical Hydraulic Valves</b>	Revision: <b>3</b>
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This memo describes an update required when rebuilding the following internal and standard chemical hydraulic valves including all suffix models.

CH35155SSTS	CH45586SST
CH45613SST	CH45616SST
CH45618SST	CH45586SSV
CH45613SSV	CH45670MSB
CH45670MST	CH45670SST
CH45830SST	CH45843SST
CH45843SSV	

When replacing the packing in the above valves using rebuild kits CH18849TF, CH17828TF, or CH19032TF, discard the two packing follower washers 15685SS and the old packing spring 15593SS. Reassemble the valve using new packing spring 19616SS and new follower washer 19594SS between the packing and the packing spring. The new packing spring and follower washer are included in all of the above kits.

Use rebuild kits CH17827TF, CH19030TF, CH18848TF only if valve is of the new configuration. These kits do not include the new Packing Spring 19616SS.

