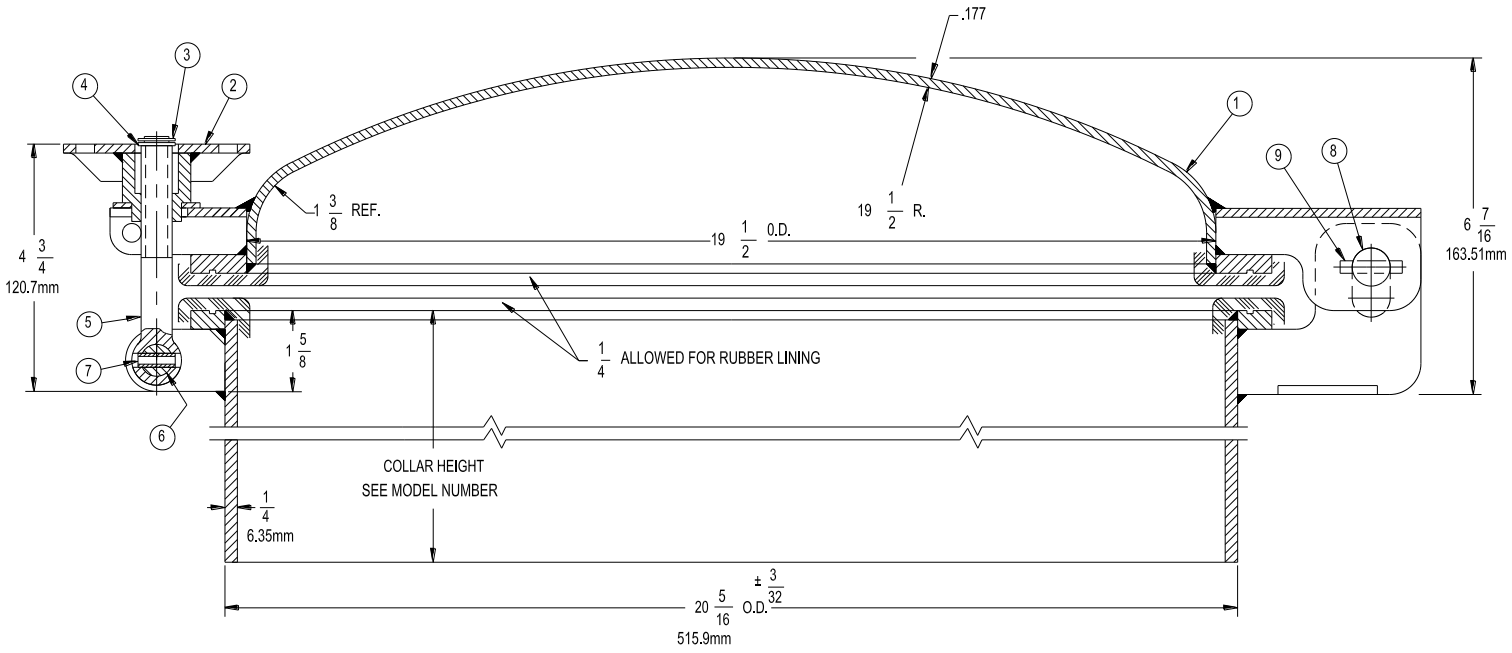
PARTS LIST

20” (508mm) FULL OPENING MANHOLE
ASME TYPE



No.	Description	Material	Part No.
1	Cover	Steel	6284FB
		Stnls 316L	6284LC
2	Wingnut	Stnls 304	3576SL
3	Snap Ring	Stnls 304	9Q4933
4	Snap Ring Washer	Stnls 304	3575SL

No.	Description	Material	Part No.
5	Swing Bolt	Stnls 17/4 PH	4119SF
6	Swing Bolt Pin	Stnls 304	3086SL
7	Roll Pin Swg. Bolt	Stnls 304	9Q8593
8	Hinge Pin	Stnls 304	3121SL
9	Roll Pin Hinge Pin	Stnls 304	9Q8594

MAINTENANCE:
Manhole assembly should be inspected with sufficient frequency and with due regard to the products carried to insure a liquid tight closure. Any worn, damaged, or missing parts must be replaced.

WING NUTS AND SWING BOLTS:
All swing bolt and wing nut assemblies must be secured to the cover and tightened to insure the pressure and product retention performance of the manhole assembly.

WARNING Use only genuine Betts Industries Inc. replacement parts. Use of substitute parts can impair the proper functioning of this product.