Weld Collar and Gasket (Clamp Ring Style)

Manhole gaskets are common replacement items. Weld collars are often sold separately from the manhole. A clamp ring is used to hold the manhole cover to the collar with a gasket seal between. Material variations are aluminum, steel, 304 stainless steel and 316 stainless steel. The manholes are offered in various sizes including elliptical 12 x 16″ and round 16″, 20″ and 24″. Collars must be fixtured during welding to tank to ensure they remain flat and round.

Collars	Gaskets
12'x16" Elliptical Collar	**12"x16" Elliptical Gasket**
4055AE – Aluminum	3494BN – Black Buna-N (Nitrile)
4055MS – Steel	3494VT – Black FKM Type-A
	3494WH – White Hypalon
16" Round Collar	
3057MS – 16" Steel	**16" Round Gaskets ("L" shaped)**
3057AE – 16" Aluminum	3559BN – Black Buna-N (Nitrile)
3057AE021 – 16" Aluminum (w/ holes)	3559VT – Black FKM Type-A
3057SL – 16" 304 Stainless	3559WH – White Hypalon
3057SS – 16" 316 SS	3559WE – White FDA EPDM (Food Grade)
20" Round Collar	**20" Round Gaskets ("L" shaped)**
3176MS – 20" Steel	3560BN – Black Buna-N (Nitrile)
3176MS-8.00 – 20" Steel (8" high)	3560VT – Black FKM Type-A
3176AE – 20" Aluminum	3560WH – White Hypalon
3176AE285 – 20" Aluminum (w/ holes)	3560WE – White FDA EPDM (Food Grade)
3176SL – 20" 304 Stainless	
3176SS – 20" 316 SS	**24" Round Gaskets ("L" shaped)**
	4230BN – Black Buna-N (Nitrile)
24" Round Collar	
4229MS – 24" Steel	
4229SL – 24" 304 Stainless	

⚠ **WARNING**: This product can expose you to chemicals including Chromium (hexavalent compounds) which is known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov. For additional information on Betts products and Proposition 65 list please see: http://www.bettsind.com/prop-65/