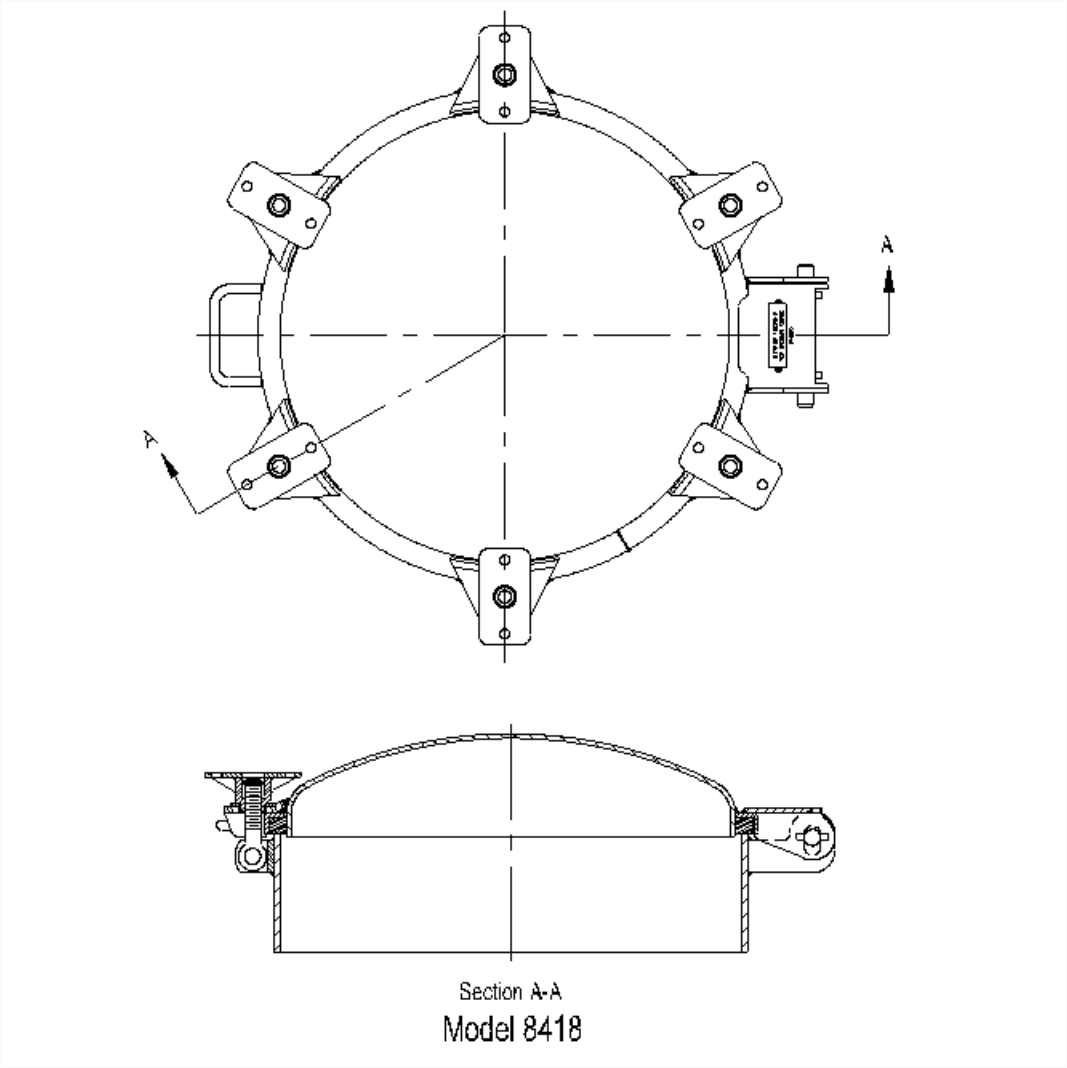
ASME, 18”, 6 Hold Down, 100 PSI MAWP, Model 8418, 6” High Collar

- ASME SYMBOL & DATA PROVIDED
- THREADED HOLD-DOWNS
- 6” OR 10” HIGH COLLAR AVAILABLE

This Tiona 18” Full Opening Manhole conforms to the requirements of the ASME code for pressure vessels Section VIII, Division 1.

Assembly No.	Weld Collar	Cover	Hardware	Number Hold Downs	* Working Pressure	Weight
8418SCW-6"	Steel	Steel	Stnls 304	6	100 PSI [6.8 BAR]	61.4 lb
8418LCW-6"	Stnls 316L	Stnls 316L	Stnls 304	6	100 PSI [6.8 BAR]	63.7 lb



ASME Replacement Swing-bolt / Wing-nut Assemblies

MM-MH001: **Full Opening Manhole Installation and Maintenance Manual**

EB3-99: **Installation and Care Instructions for Teflon Encapsulated Square Gaskets for Tiona-Betts Full Opening Manholes**

EB-07-03: **Maintenance and Use of Betts Full Opening Pressure Manhole**

⚠ **WARNING: This product can expose you to chemicals including Chromium (hexavalent compounds) which is known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov. For additional information on Betts products and Proposition 65 list please see: http://www.bettsind.com/prop-65/**